

PETWIST 422S

Features:

- High clarity and glossSuperior mechanical strength
- Outstanding machinability for high speed packaging
- Excellent twist retention
- Excellent twist retentionHigh impact resistance

Corona Treated BOPET Layer _____ BOPET core Layer _____ Anti-Static Coated BOPET Layer _____

Application:

- Transparent foldable film used for twist wrap packaging of confectionary products like candies, chocolates, & etc. This film provides good anti-static properties for
- high speed packaging machines.

Specification	Test Method	Unit	Test Direction	18μ	23μ
Yield	ASTM D4321	m²/Kg	-	39.6	31.1
Wetting Tension	ASTM D2578	Dyne/cm	Corona Side	> 54	
			Anti-static Side	50	
Tensile Strength	ASTM D882	N/mm²	MD	220	
			TD	230	
Elongation at Break	ASTM D882	%	MD	120	
			TD	100	
Thermal Shrinkage (150 °C, 30 min)	ASTM D1204	%	MD		24
			TD	30	
Haze	ASTM D1003	%	-	3.6	
Gloss (45°)	ASTM D2457	%		130	
Dynamic C.O.F	ASTM D1894	-	Film-Film	C).35
			Film-Metal	C).25

MD: Machine direction, TD: Transverse direction

Storage and Handling :	PETWIST need to be stored in a closed place and should be prevented to expose to direct sunlight or light sources. It is recommended to store at conditions not exceeding 35 °C and in relative humidity less than 60%. Due to irrecoverable nature of this film, extra care should be taken during handling to prevent any damage caused by high temperatures or mechanical impacts.
Food Contact :	This film complies with the EU and FDA regulations. Specific documents are available upon request.
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Transparent BOPET Film